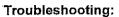


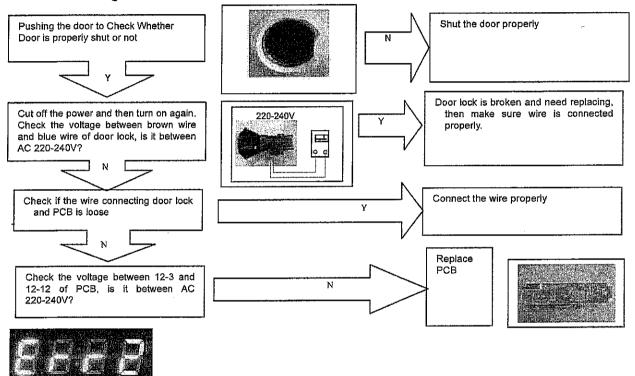
Chapter 10 Error Display and troubleshooting

10-1. Error Display

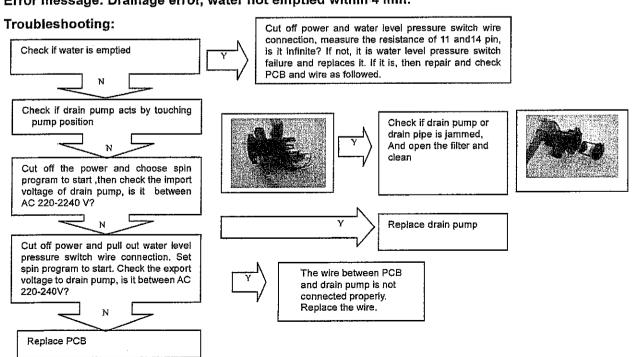


Error message:Door is not properly shut 20s after program is started.





Error message: Drainage error, water not emptied within 4 min.

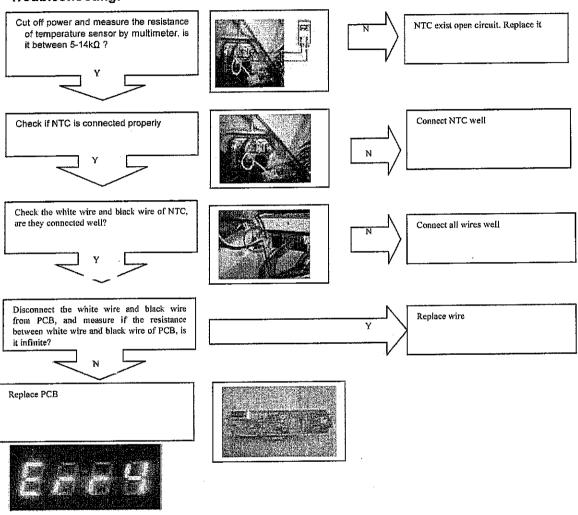




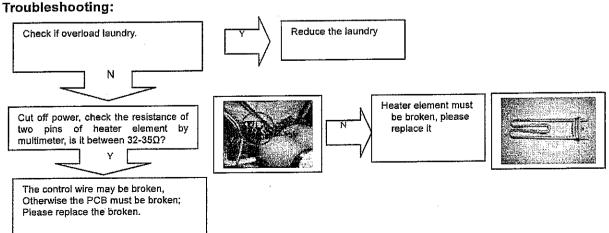


Error message: Temperature sensor is not properly connected or damaged (display at the end of a program).

Troubleshooting:



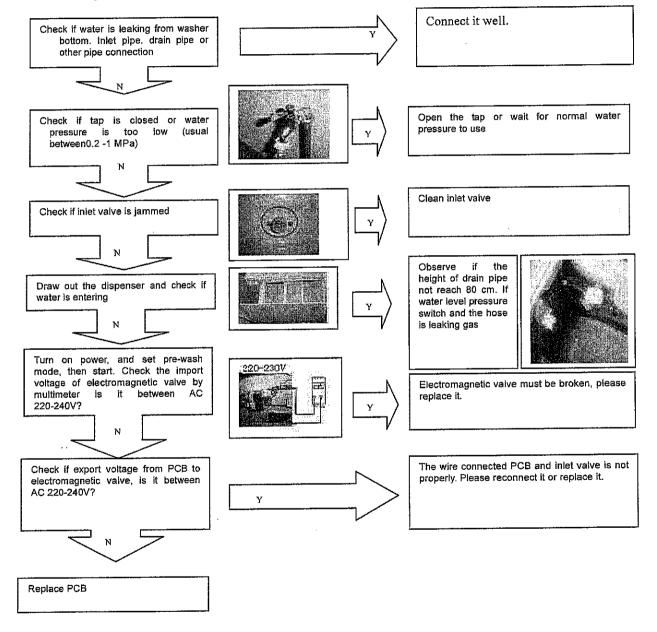
Error message:The heater may be broken





Error message: The required water level is not reached within 8 min, or the water level exceeds the protection value

Troubleshooting:

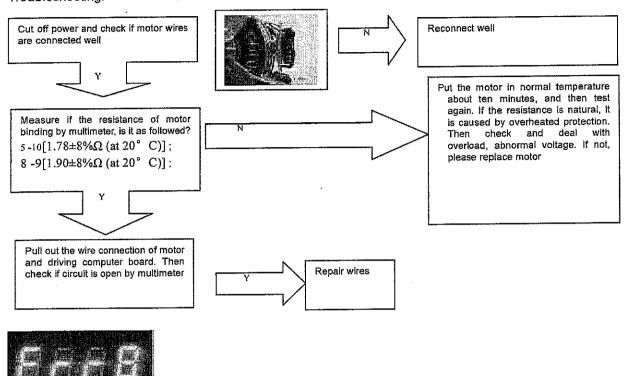






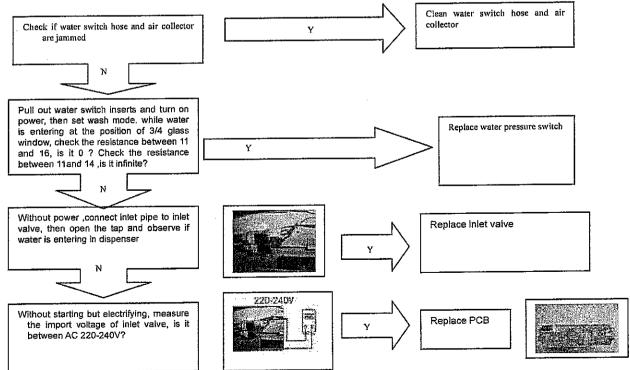
Error message. Motor overheat protection or is damaged.

Troubleshooting:



Error message. Water level exceeds protection value.

Troubleshooting:

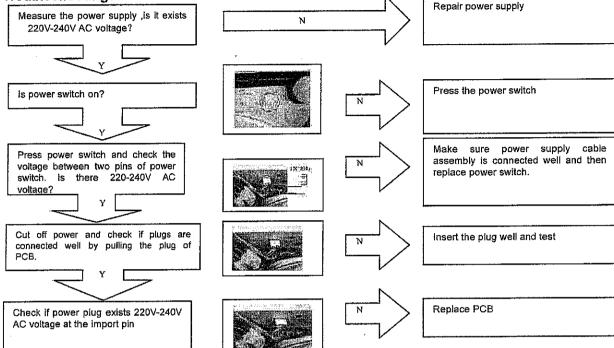




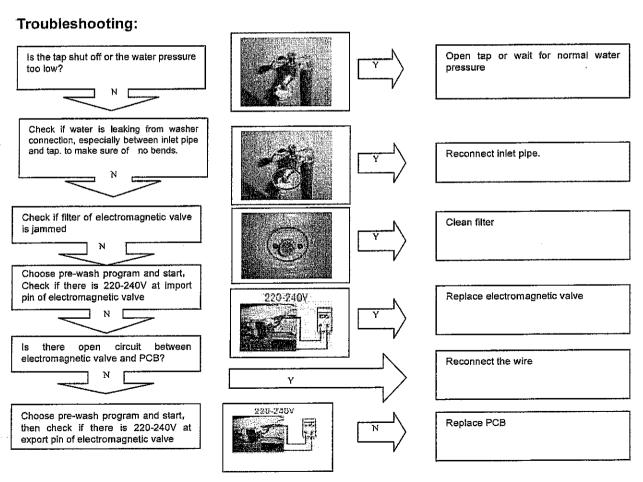
10-2. Examination & Troubleshooting

10-2-1. Display nothing



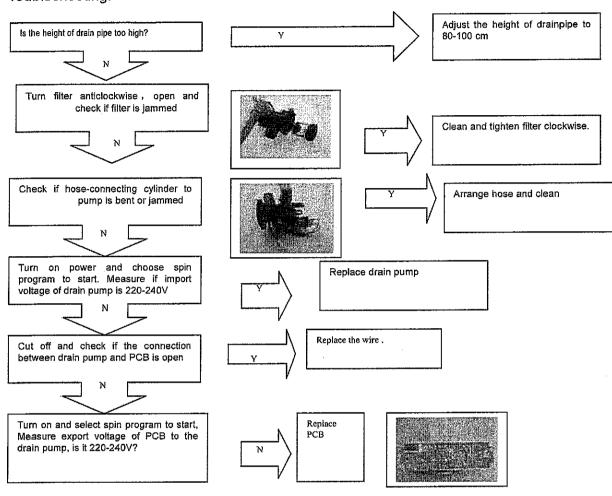


10-2-2. No water inletting

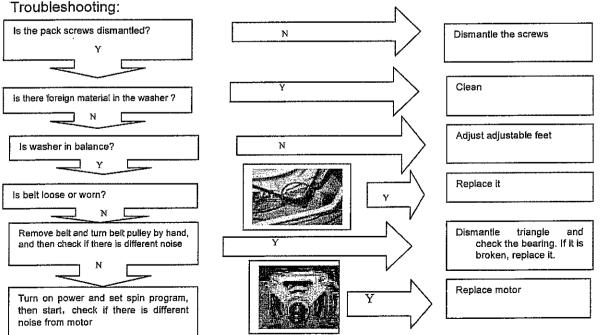




10-2-3. No draining roubleshooting:



10-2-4. Abnormal noise and vibration





10-2-5. Water leaking Troubleshooting:

