











	<b>ERROR</b>	<b>SYMPTOM</b>	<b>CAUSE</b>
1	WATER INLET ERROR		<ul style="list-style-type: none"> <li>○ Water has not reached to the pre-set level within 4 min. since inlet valve operated, or water has not reached to the normal level within 25 min.</li> </ul>
2	UNBALANCED ERROR		<ul style="list-style-type: none"> <li>○ The appliance is tilted.</li> <li>○ Laundry is gathered to one side.</li> <li>○ Non distributable things are put into the drum.</li> </ul>
3	WATER OUTLET ERROR		<ul style="list-style-type: none"> <li>○ Water has not drained enough within 8 min.</li> </ul>
4	OVERFLOW ERROR		<ul style="list-style-type: none"> <li>○ Water is automatically being pumped out because too much water is in the tub.</li> </ul>
5	PRESSURE SENSOR S/W ERROR		<ul style="list-style-type: none"> <li>○ The sensor pressure switch is out of order.</li> </ul>
6	DOOR OPEN ERROR		<ul style="list-style-type: none"> <li>○ The [Start/Pause] button is pressed with the door open.</li> <li>○ The door switch is out of order.</li> </ul>
7	THERMISTOR(HEATING) ERROR		<ul style="list-style-type: none"> <li>○ The thermistor is out of order.</li> </ul>
8	CURRENT ERROR		<ul style="list-style-type: none"> <li>○ PWB ASSEMBLY (Main) is out of order <ul style="list-style-type: none"> <li>☞ Replace the PWB assembly (Main)</li> </ul> </li> <li>○ Winding in the MOTOR is short-circuited. <ul style="list-style-type: none"> <li>☞ Replace the MOTOR</li> </ul> </li> </ul>
9	MOTOR LOCKED ERROR		<ul style="list-style-type: none"> <li>○ The Connector (3-pin, male, white) in the wire harness is not connected to the Connector (3-pin, female, white) of MOTOR. <ul style="list-style-type: none"> <li>☞ Reconnect or repair the connector</li> </ul> </li> <li>○ The electric contact between the connectors [3-pin, male, white in the wire harness and 6-pin, female, white in the PWB ASSEMBLY (Main)] is bad or unstable. <ul style="list-style-type: none"> <li>☞ Reconnect or repair the contact in the connector</li> </ul> </li> <li>○ The wire harness between the MOTOR and PWB ASSEMBLY (Main) is cut (open circuited).</li> <li>○ The hall sensor is out of order/defective.</li> </ul>
10	POWER FAILURE		<ul style="list-style-type: none"> <li>○ The washer experienced a power failure.</li> </ul>