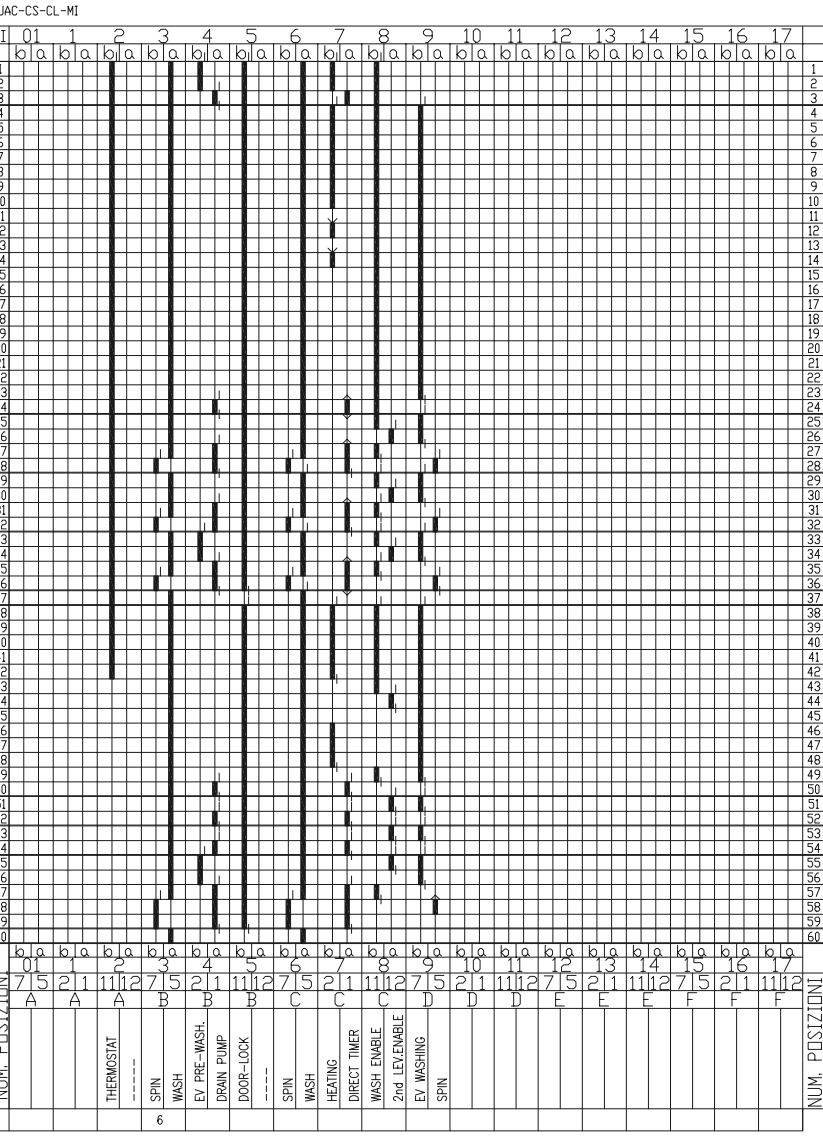
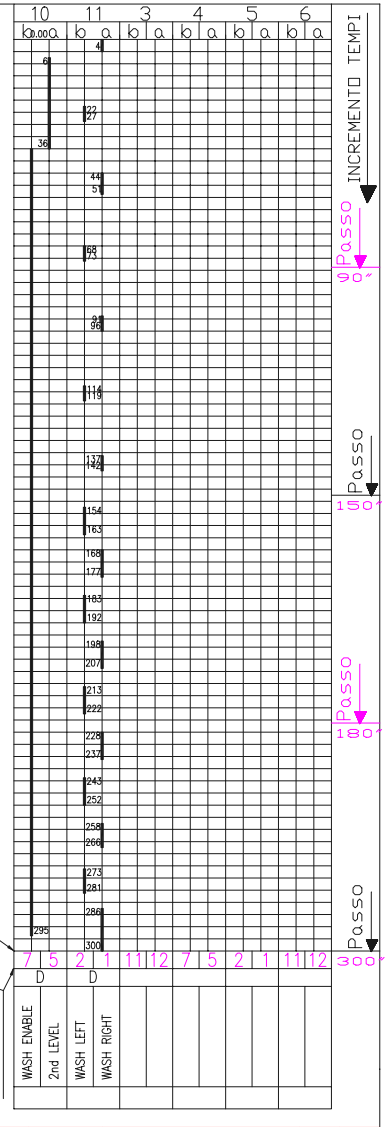
Distribuzione:UT-MO-UCP-UTM-LAP-CQM-UPR-TEF-CFA-CQS-CI-CEM-CSA-UAC-CS-CL-MI

NUMERAZIONE CONTATTI / POSIZIONE CONTATTI

1	FILL-->WASH+HEATING	30	I	N/G	*	P+5'	II	1	1
2	FILL-->WASH+HEATING		I	N/G		P+5'	II	2	2
3	DRAIN + WASH		I	G		2.5'	I	3	3
4	FILL-->WASH+HEATING	90	I	N/G	*	P5'/2.5	II	4	4
5	FILL-->WASH+HEATING		I	N/G		P+5'	II	5	5
6	FILL-->WASH+HEATING		I	N/G		P+5'	II	6	6
7	FILL-->WASH+HEATING		I	N/G		P+5'	II	7	7
8	FILL-->WASH+HEATING		I	N/G		P+5'	II	8	8
9	FILL-->WASH+HEATING	60	I	N/G	*	P+5'	II	9	9
10	FILL-->WASH+HEATING		I	N/G		P+5'	II	10	10
11	FILL-->WASH		I	N/G		P+5'	II	11	11
12	FILL-->WASH+HEATING	40	I	N/G		P+5'	II	12	12
13	FILL-->WASH		I	N/G		P+5'	II	13	13
14	FILL-->WASH+HEATING	30	I	N/G		P+5'	II	14	14
15	FILL-->WASH		I	N/G		P+5'	II	15	15
16	FILL-->WASH	cold	I	N/G		P+5'	II	16	16
17	FILL-->WASH		I	N/G		P+5'	II	17	17
18	FILL-->WASH		I	N/G		P+5'	II	18	18
19	FILL-->WASH		I	N/G		P+5'	II	19	19
20	FILL-->WASH		I	N/G		P+5'	II	20	20
21	FILL-->WASH		I	N/G		P+5'	II	21	21
22	FILL-->WASH		I	N/G		P+5'	II	22	22
23	FILL-->WASH		I	N/G		P+5'	II	23	23
24	DRAIN + WASH		I	N		2.5'	I	24	24
25	FILL-->WASH		I	N/G	*	P2.5'/5	II	25	25
26	FILL-->WASH		I/II	G		P+2.5'	I	26	26
27	DRAIN + WASH			N		2.5'	I	27	27
28	DRAIN + SPIN					2.5'	I	28	28
29	FILL-->WASH		I	N		P+2.5'	II	29	29
30	FILL-->WASH		I/II	G		P+2.5'	I	30	30
31	DRAIN + WASH			N		2.5'	I	31	31
32	DRAIN + SPIN					2.5'	I	32	32
33	FILL-->WASH		I	N/G	*	P2.5'/5	II	33	33
34	FILL-->WASH		I/II	G		P+2.5'	I	34	34
35	DRAIN + WASH			N	*	2.5'/5'	II	35	35
36	DRAIN + SPIN					5'	II	36	36
37	STOP					INF.	II	37	37
38	FILL-->WASH+HEATING	60	I	N/G	*	P+5'	II	38	38
39	FILL-->WASH+HEATING		I	N/G		P+5'	II	39	39
40	FILL-->WASH+HEATING	50	I	N/G	*	P+5'	II	40	40
41	FILL-->WASH+HEATING		I	N/G		P+5'	II	41	41
42	FILL-->WASH+HEATING	40	I	N/G	*	P+5'	II	42	42
43	FILL-->WASH		I	G		P+2.5'	I	43	43
44	FILL-->WASH	40	I/II	N/G	*	P2.5'/5	II	44	44
45	FILL		I			P+5'	II	45	45
46	FILL --> HEATING		I			P+5'	II	46	46
47	FILL --> HEATING		I			P+5'	II	47	47
48	FILL --> HEATING		I			P+2.5'	I	48	48
49	FILL-->WASH		I	N		P+2.5'	I	49	49
50	DRAIN					5'	II	50	50
51	FILL-->WASH		I/II	G	*	P+2.5'	I	51	51
52	DRAIN					2.5'	II	52	52
53	FILL-->WASH		I/II	G		P+2.5'	I	53	53
54	DRAIN					2.5'	II	54	54
55	FILL-->WASH		I/II	G	*	P+2.5'	I	55	55
56	PAUSE					2.5'	II	56	56
57	DRAIN + WASH			N/G	*	5'	II	57	57
58	DRAIN + SPIN					2.5'	I	58	58
59	DRAIN				*	2.5'/5'	II	59	59
60	STOP					INF.	II	60	60





PROFILO CAMMA DISTRIBUTORE — NUM. POSIZIONI — GRADI SETTORE — AVANZ. MANUALE — TEMPERATURA — LIVELLO H2O — LAVAG. NORM./DEL. — INIZIO PROGRAMMA — IMPULSI — TEMPI — NUM. POSIZIONI

P1-P2-P3=Timer da liv.1;2;3
T=Timer da attesa temp.
V=Timer da vuoto livello

TASTA SU PISTA Nr. 6

CONTATTO PRINCIPALE:
16(4)A 250V 30000 Cicli
14A 250V 75000 Cicli
4(4)A 250V 50000 Cicli
2.5(2,5)A 250V 250000 Cicli
PUSH-PULL:
16(4)A 250V 10000 Cicli

CONTATTO AUSILIARIO:
Con pos. "0" Cont. "a" 1(1)A 250V 250000 Cicli
Cont. "b" 2.5(2.5)A 250V 250000 Cicli
Senza pos. "0" Cont. "a" 2.5(2.5)A 250V 50000 Cicli
Cont. "b" 4(4)A 250V 50000 Cicli

Index	Date	Modifications	Name	Approval
B00	10/06/2003	Modif. piste 2, 4, 7 e 9	ZOLLET	
C00	08/07/2003		ZOLLET	
D00	21/07/2003		ZOLLET	

Draftsman L. Zollet — Date 22/07/03
Customer: VESTEL — Type of machine: CW
Denomination: SEQUENCE CHART

Index	Date	Modifica	Name	Approval
A00	23/04/2004	In serie	ZOLLET	

Invensys — Invensys Appliance Controls Belluno Plant
Article number:
C.A.D. code:
Draw number: S-EC 4935.01/2.1 D

Disegno di nostra proprietà protetto dall'illecita copiatura dalle leggi vigenti